

规格承认书

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prepare	
check	
approve	



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0755-29563634

0755-27447020

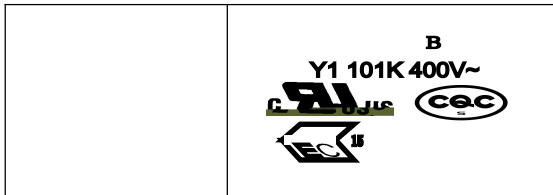




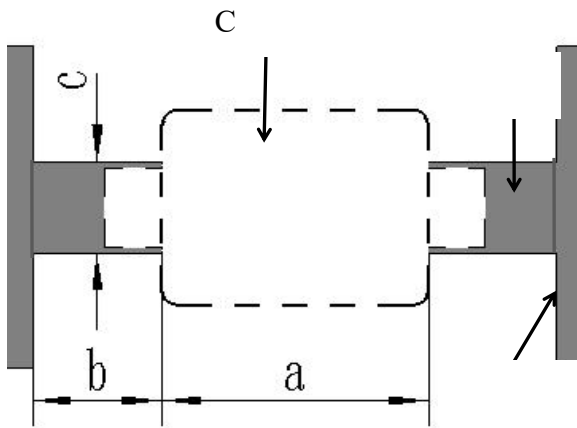
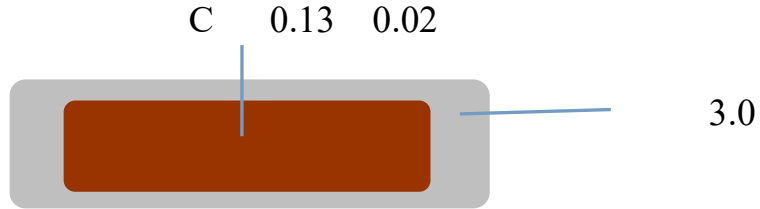
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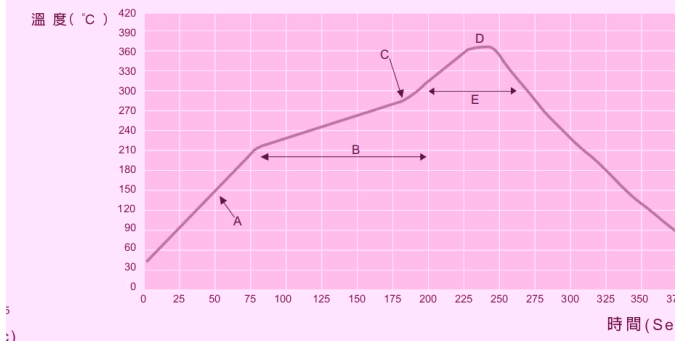


4



A Typical Reflow Profile For High-Pb Solder Paste

高铅锡膏回流温度曲线图



	/ ..			



1 4.1

2 4.1

3 4.1

B - : 4000 AC
 : 50/60
 : 60

4 4.2.1

B - : 4000 AC
 : 5 A

/ . .			

8	4.2.5	B	6000	100 °C : 50/60 60 : 5 A
		B	6000	
9	4.3		>10	, .
10	4.4			260 5 : 10 1 :
			4.2.1 4.2.1	2 ^{+0-0.5} 2 ^{+0-0.5}
		C	: 5% 5 : 10% 5 : 20% 5 : 20%	1.5 0.5 1.5 0.5 C 25 3
			: 1.0% 5 : 2.5% 5 : 2.5% 5 : 2.5%	24 2 25 3 24 2
			4.2.5 4.2.5	
11	4.5		3 .	235 5 : 0.5 (): C 2 ^{0-0.5} , 1.5 0.5 20-0.5 1.5 0.5

12	4.6			+125 3	
				-25 3	
			4.2.1	:5	
		C	4.2.1 : 5% 5 : 10% 5 : 20% 5 : 20%	30 30	C
			: 1.0% 5 : 2.5% 5 : 2.5% 5 : 2.5%	25 3 24 2 25 3 24 2	
		4.2.5			
13	4.7	C		10 55 10 : 0.75 , 6 6 2 2	6 2
14	12 ()			40 2	
		C	$= (C - C_0) / C_0$: 15%	: 95 3%	
			4.2.1	: 500+24/-0 : 500 AC 400	
			3000 $= (- 0) / 0$ >50%	25 3 24 2 25 3	24 2



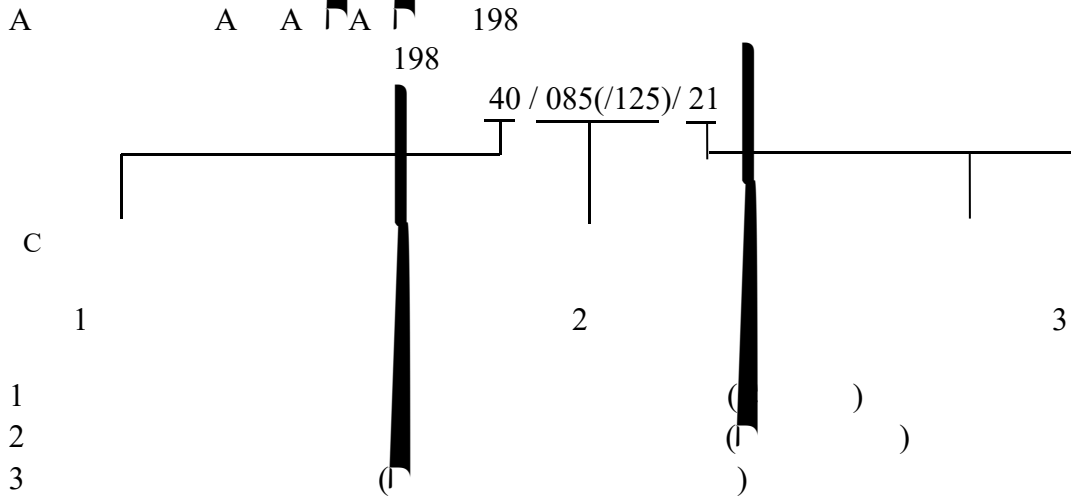


19 4.19
C

4.2.1 4.2.5

4.2.1 4.2.5

/ ..		



C	C 60068-1 C 60068-1
	25/085/04
	25/085/21
	40/085/21
	55/125/21
	55/125/56

(C)	
65	-65
55	-55
40	-40
25	-25
10	-10
00	0
05	+5

()	
155	+155
125	+125
110	+110
085	+85
080	+80
075	+75
070	+70

()	
56	56
21	21
10	10
04	4
00	

2.0 2011/65/

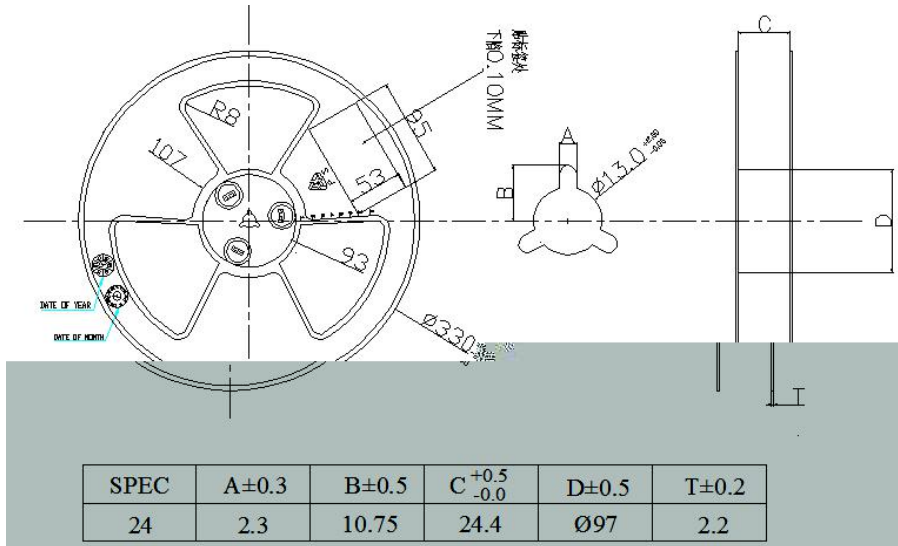
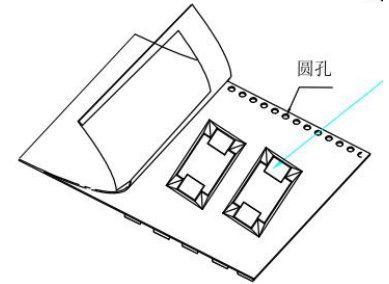
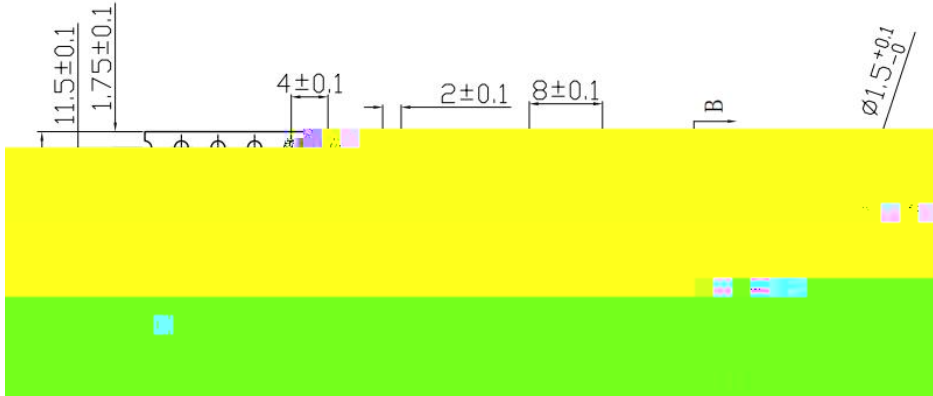
AC 190 7/2006



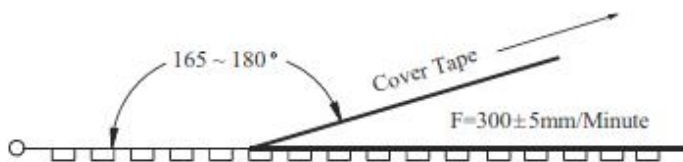
		(:)
C		<100
		<1000
		<1000
		<1000
	BB	<1000
	B	<1000
C + + + C +6() + + +		<100
C		<900
B		<900
C +B +		<1500
C (155) AC	174	<1000

	/ ..			

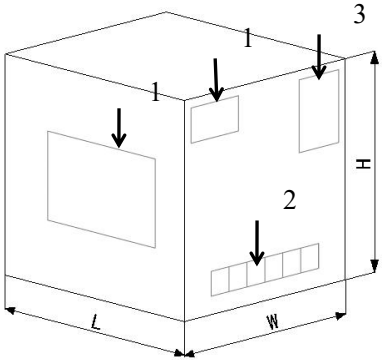








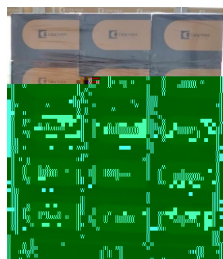
Item	Data	Remark
Cover tape adhesion	10 ~ 100g	Carrier tape and cover tape open angle 165 ~ 180° F=300±5mm/minute



 <p>13 3.0 C /</p>			
			C
			#

	()		B
355	358	294	30 C
			10.35

 <p>B</p>	 <p>(/ /) 1100*1100*90</p>	 <p>(/ /) 1100*1100*1600</p>
1. 5 ;4. /	5 ;2. A &	A ;3.50
:1. 5 ;3.50	' 5 ;2.	& -

	/ ..			

..
 C - .

 .

C .
 ,

	/ ..			

():

.C

C 60384-1 2008

1:

1

C 60384-14 3 2005

14

14

B/ 5169.5-1997 (C 60695-2-2:1991)

2:

2: -

2

2

B/ 2693-2001 (C 60384-1 1999)

-

1:

1

B/ 2828.1-2003 (2859-1:1999)

-

1:

(A) -

1

(A)

B/ 2471-1995 (C 63:1963)

B/ 2691-1994 (C 62:1992)

/ 11363-2006

/ 11364-2006

/ 11365-2006

2011/65/ (2.0)

2002/96/ C ()

94/62/ C 2005/20/ C

C

94/62/ C 20

1994

1994 12 20

94/62/ C

1907/2006(AC)

, ,A

C

(151)